

Quality Control Rules

Rule 1: One point beyond zone A.

Rule 2: Nine points *in a row* on one side of the centerline.

Rule 3: Six points increasing (or decreasing) *in a row*.

Rule 4: Fourteen points *in a row* alternating up and down.

Rule 5: Two or more out of three points *in a row* in zone A or beyond. Note that the two violating points must be on the same side of the centerline, the third one does not have to be on the same side.

Rule 6: Four or more out of five points *in a row* in zone B or beyond. Note that the four violating points must be on the same side of the centerline, the fifth one does not have to be on the same side.

Rule 7: Fifteen points *in a row* in zone C (can be on both sides of the centerline).

Rule 8: Eight points *in a row* not in zone C (can be on both sides of the centerline).